

Single-supply linear-output temperature sensor in bare die form

Description

The LM135 precision linear-output temperature sensor is designed for simple calibration and ease of use. Output is derived from an integrated 2-terminal Zener with a breakdown voltage directly proportional to absolute temperature at 10mV/°K. Calibrated at +25°C, the LM135 has an accuracy of 0.5°C over a wide -55°C to 150°C temperature range. With less than 1 Ω dynamic impedance, performance is consistent across a current range of 450µA to 5mA. The device suits use as a general purpose sensor where its small size, low impedance and linear output enables simple circuit integration.

Ordering Information

The following part suffixes apply:

- No suffix MIL-STD-883 /2010B Visual Inspection
- "H" MIL-STD-883 /2010B Visual Inspection + MIL-PRF-38534 Class H LAT
- "K" MIL-STD-883 /2010A Visual Inspection (Space) + MIL-PRF-38534 Class K LAT

LAT = Lot Acceptance Test.

For further information on LAT process flows see below.

www.siliconsupplies.com\quality\bare-die-lot-qualification

For a higher electrical grade version of this product see LM135A

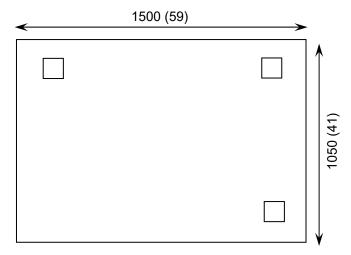
Supply Formats:

- Default Die in Waffle Pack (400 per tray capacity)
- Sawn Wafer on Tape On request
- Unsawn Wafer On request
- Die Thickness <> 350µm(14 Mils) On request
- Assembled into Hermetic Package On request

Features:

- Wide temperature range: -55 to +150°C
- 0.5% typical accuracy at 25°C
- Single-point calibration for high precision
- Operates from 450µA to 5mA
- <1Ω dynamic impedance
- Linear output
- Intermittent operation capability at 200°C
- Small size for high integration

Die Dimensions in μm (mils)



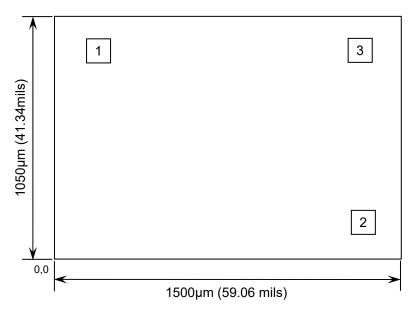
Mechanical Specification

Die Size (Unsawn)	1500 x 1050 59 x 41	μm mils	
Minimum Bond Pad Size	104 x 104 4.09 x 4.09	μm mils	
Die Thickness	350 (±20) 13.78 (±0.79)	μm mils	
Top Metal Composition	Al 1%Si 1.1µm		
Back Metal Composition	N/A – Bare Si		





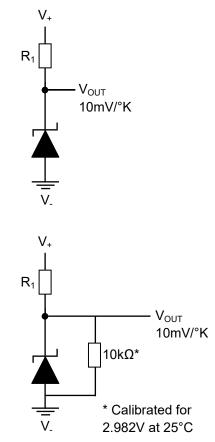
Pad Layout and Functions



COORDINATES (µm) PAD **FUNCTION** Х Υ 1 V+ 134 848 2 V-1281 103 3 1268 ADJ 848 CONNECT CHIP BACK TO V- OR FLOAT

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Simplified Schematic



Calibration methodology and schematic

The LM135 response is proportional to absolute temperature with the extrapolated output of sensor going to 0V at 0°K (-273.15°C). Errors in output voltage versus temperature are only slope. Thus a calibration of the slope at one temperature corrects errors at all temperatures. The circuit output (calibrated or not) is given by the equation:

VOUT_T + VOUT_{To} x
$$\frac{T}{T_o}$$

Where:

- T is the unknown temperature
- T_o is the reference temperature (in °K).

Nominally, the output is calibrated at 10mV/°K.

Application Note:

Self-heating can decrease accuracy; LM135 should be operated at low current but sufficient enough to drive the sensor and calibration circuit to the maximum operating temperature. If used in surroundings where the thermal resistance is constant, the errors due to self-heating can be externally calibrated. This is possible if the circuit is biased with a temperature stable current. Heating will then be proportional to Zener voltage and therefore temperature. In this way, the error due to self-heating is proportional to the absolute temperature as scale factor errors.





Absolute Maximum Ratings¹

PARAMETER	SYMBOL	VALUE		UNIT		
Reverse Current	I _R	1	mA			
Forward Current	I _F	1	mA			
Operating Temperature	т	Continuous	-55 to +150	°C		
Operating remperature	T _{OPER}	Intermittent -55 to +200		C		
Storage Temperature	T _{STG}	-65 to +150		°C		

1. Operation above the absolute maximum rating may cause device failure. Operation at the absolute maximum ratings, for extended periods, may reduce device reliability.

Recommended Operating Conditions

PARA	METER	SYMBOL	MIN	MAX	UNITS	
Temperature	Continuous	т.	т	-55	150	°C
Iemperature	Intermittent	I I A	-55	200		
Forward Current		I _F	0.45	5	mA	

Temperature Parameters² ($T_A = 25^{\circ}C$ unless otherwise specified)

PARAMETER	SYMBOL	SYMBOL CONDITIONS	LIMITS			UNITS
	STMBOL CONDITIONS	MIN	TYP	MAX	oniro	
Output Voltage	V _{OUT}	$T_{\rm J}$ = 25°C, $I_{\rm R}$ = 1mA	2.95	2.98	3.01	V
Un-calibrated Temperature Error	ΔT_1	$T_{A} = 25^{\circ}C, I_{R} = 1mA$	-	1	3	°C
	ΔT_2	-55°C≤ T _A ≤ +150°C,I _R = 1mA	-	2	5	°C
25°C Calibrated	ΔT_3	-55°C≤ T _A ≤ +150°C,I _R = 1mA	-	0.5	1.5	°C
Temperature Error	ΔT_4	$T_A = 200^{\circ}C$, Intermittent	-	2	-	°C
Non-linearity	ΔT_5	-55°C≤ T _A ≤ +150°C,I _R = 1mA	-	0.3	1	°C

Electrical Parameters² ($T_A = 25^{\circ}C$ unless otherwise specified)

PARAMETER	SYMBOL	SYMBOL CONDITIONS	LIMITS			UNITS
	STWIDOL		MIN	TYP	MAX	UNITS
Output voltage change with current	ΔV _{OUT}	450µA ≤ I _R ≤ 5mA, Constant temperature	-	2.5	10	mV
Dynamic impedance	ΔR_1	T _J = 25°C, I _R = 1mA	-	0.5	-	Ω
Temperature coefficient of output voltage	тс	T _J = 25°C, I _R = 1mA	-	+10	-	mV/°C
		Still air	-	80	-	
Time constant	τ_{T}	Air 0.5m/s	-	10	-	s
		Stirred oil	-	1	-	
Time stability	T _{STAB}	T _J = 125°C	-	0.2	-	°C/1000h

2. Accuracy measurements are made in a well-stirred oil bath. For other conditions, self-heating must be considered.



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10¹

Reverse current (mA)

10⁰

10⁻¹ L

Analog Temperature Sensor – LM135

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Typical Characteristics (T_J = 25°C unless otherwise specified)

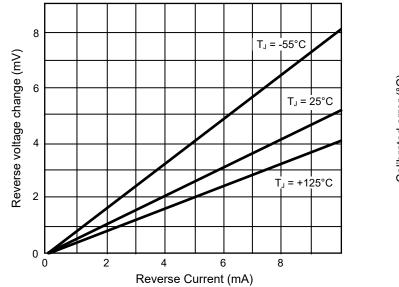
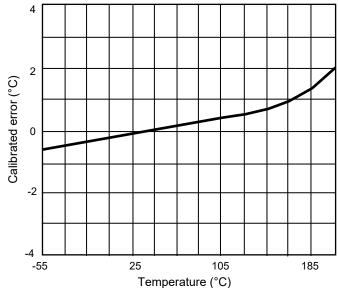


FIGURE 1. Reverse Voltage Change





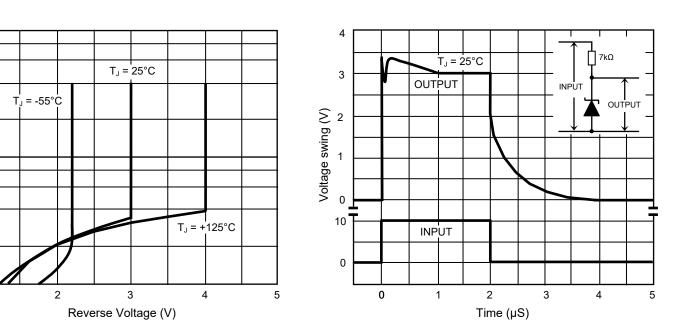


FIGURE 4. Response time

FIGURE 3. Reverse characteristics

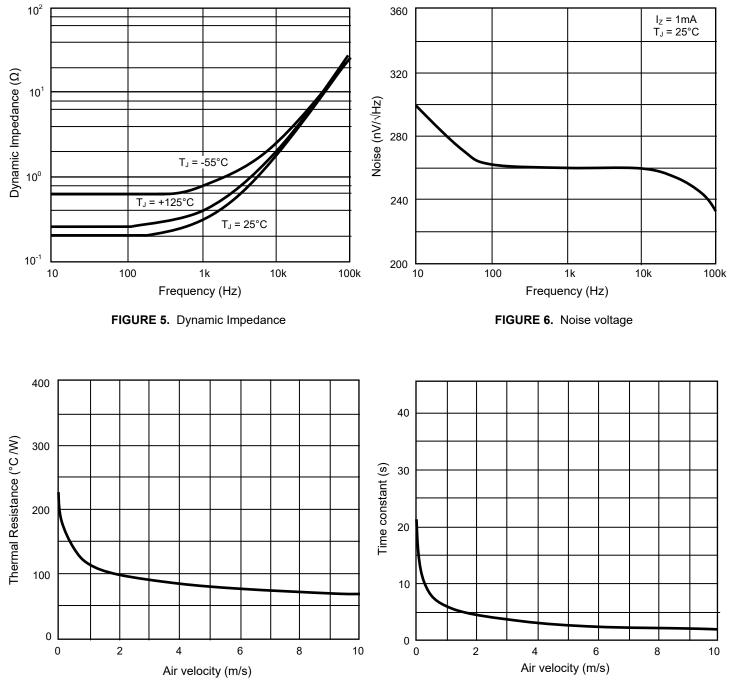
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Typical Characteristics (T_J = 25°C unless otherwise specified)



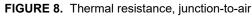


FIGURE 9. Thermal time constant





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Typical Characteristics (T_J = 25°C unless otherwise specified)

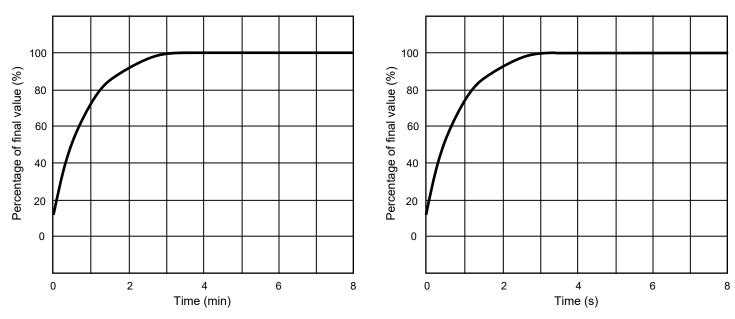


FIGURE 10. Thermal response in still air



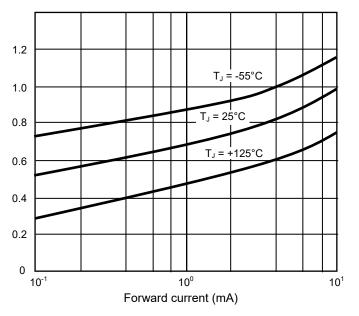


FIGURE 12. Forward characteristics





Typical Applications

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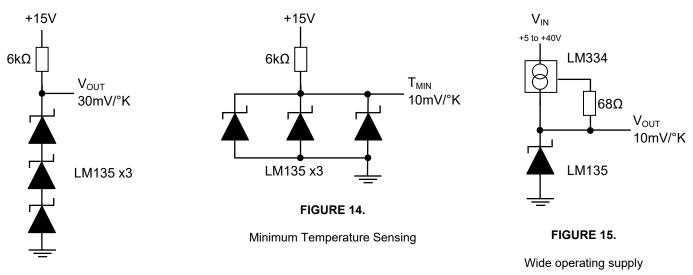


FIGURE 13.

Average Temperature Sensing

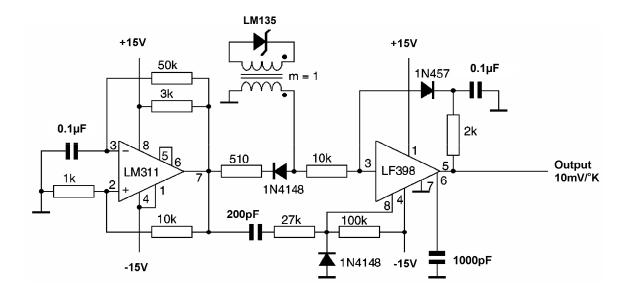


FIGURE 16.

Isolated Temperature Sensor





Typical Applications continued

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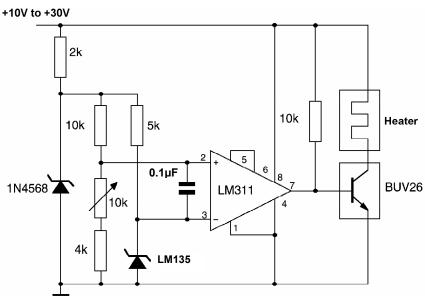
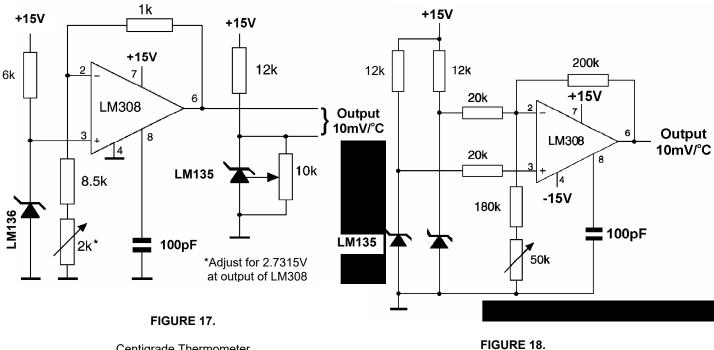


FIGURE 16.

Temperature Controller



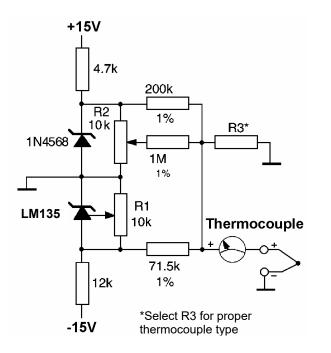
Centigrade Thermometer

Differential Temperature Sensor





Thermocouple compensation



Thermocouple	R3	SEEBECK Coefficient
J	377Ω	52.3µV/°C
Т	308Ω	42.8µV/°C
K	293Ω	40.8µV/°C
S	45.8Ω	6.4µV/°C

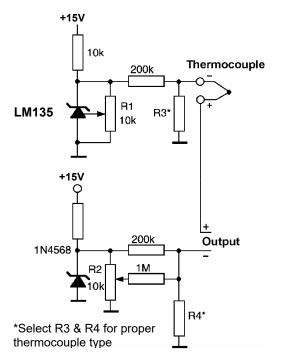
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Adjustments:

- 1. Short 1N4568.
- 2. Adjust R1 for SEEBECK coefficient times ambient temperature in degrees Kelvin across R3.
- 3. Short LM135 and adjust R2 for voltage across R3 corresponding to thermocouple type as below:

J	14.32mV	K	11.17mV
Т	11.9mV	S	1.768mV

FIGURE 19. Thermocouple cold junction compensation (compensation for grounded thermocouple)



Thermocouple	R3	R4	SEEBECK Coefficient
J	1.05kΩ	365Ω	52.3µV/°C
Т	856Ω	315Ω	42.8µV/°C
K	816Ω	300Ω	40.8µV/°C
S	128Ω	46.3Ω	6.4µV/°C

Adjustments:

- 1. Adjust R1 for the voltage across R3 equal to the SEEBECK coefficient times ambient temperature in degrees Kelvin.
- 2. Adjust R2 for voltage across R4 corresponding to the thermocouple as below:

J	14.32mV	K	11.17mV
Т	11.9mV	S	1.768mV

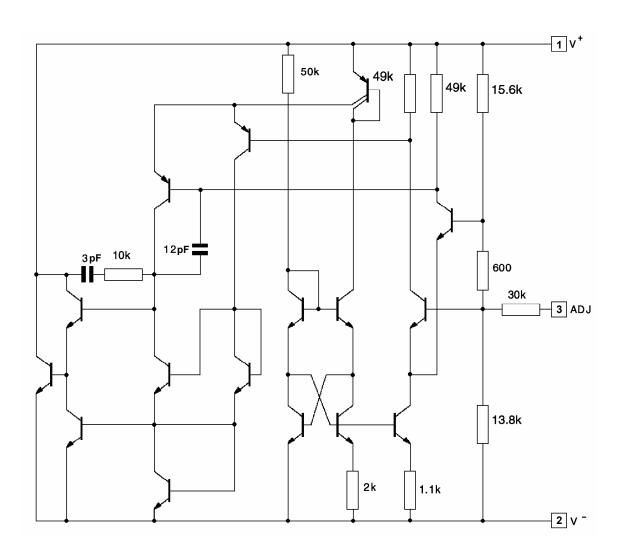
FIGURE 20. Single power supply cold junction compensation





Circuit schematic

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